

CAAFI – CORE-JetFuel Cooperation Workshop

Alexandria, Virginia
28Apr'16



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Objectives

The main aim of this workshop is to facilitate discussion among experts from the US and Europe in the area of alternative fuels for aviation. Topics of discussion intended to include:

- * Policy options for large-scale deployment of SAJF
- * Promising production technologies and value chains
- * Impact of present low oil prices on investments in SAJF
- * Harmonisation of sustainability requirements
- * Coordination of SAJF stakeholder's strategy
- * Setting-up stakeholder initiatives for SAJF
 - * Status in EU and lessons learnt from CAAFI

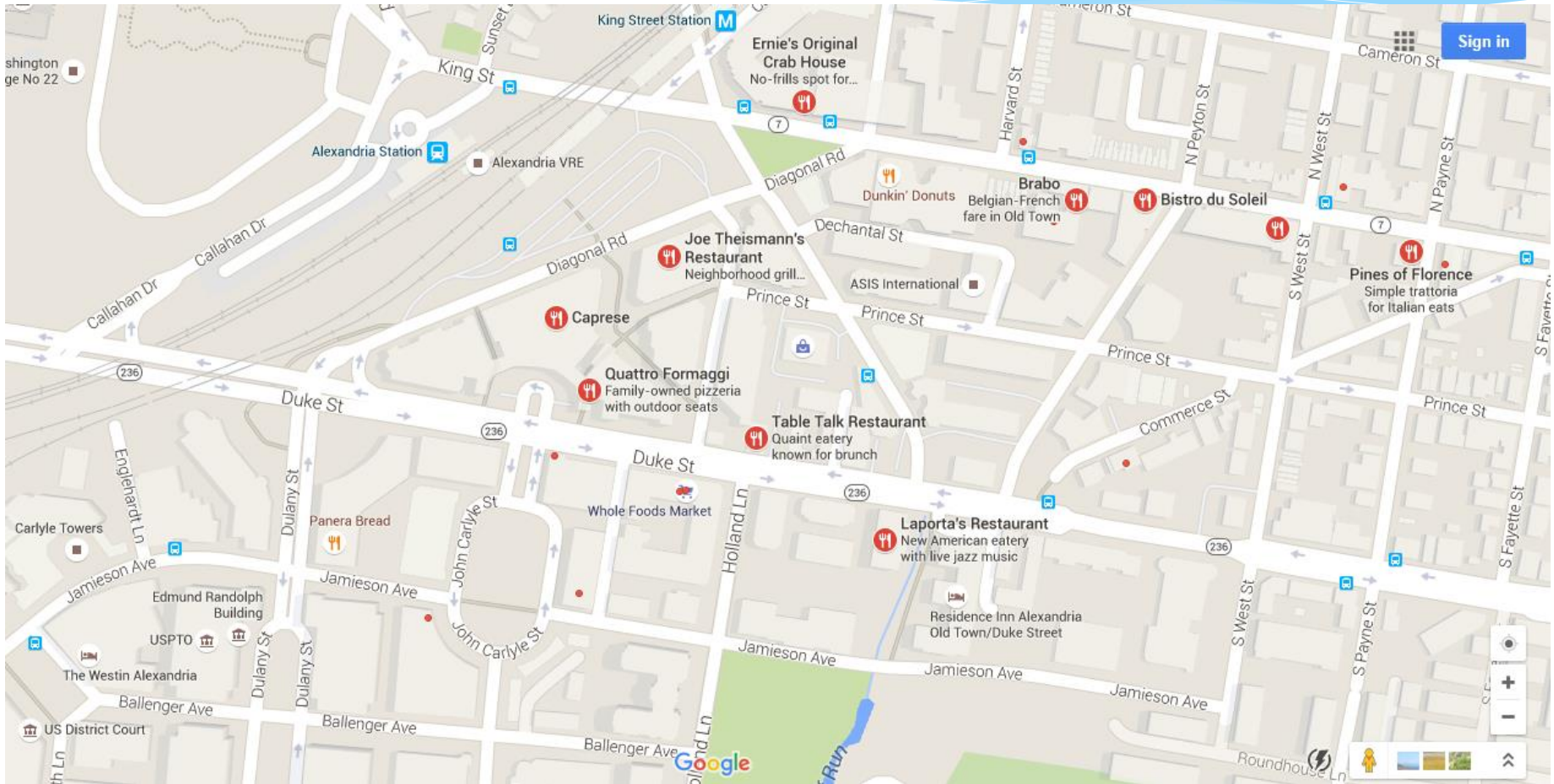
Workshop Agenda, morning

- 09:00 **Welcome to the Workshop**
STEVE CSONKA, CAAFI, USA, RAINER JANSSEN AND DOMINIK RUTZ, WIP RENEWABLE ENERGIES, GERMANY
- 09:10 **Introduction to CAAFI**, STEVE CSONKA, CAAFI, USA
- 09:30 **Introduction to CORE-JETFUEL**, JOHANNES MICHEL, FNR, GERMANY
- 09:50 **Alternative Aviation Fuels – Status in the US**, STEVE CSONKA, CAAFI, USA
- 10:20 **Alternative Aviation Fuels – Status in Europe**, REMY DENOS, EUROPEAN COMMISSION, DG ENERGY
- 10:50 – 11:20 *Coffee break*
- 11:20 – 12:20 **Discussion Panel I: Supply Chain Development and Deployment of Alternative Fuels**
- 11:20 **Introductory presentation US**, NATE BROWN, FAA, USA
- 11:30 **Introductory presentation EU**, MARIA DE LA RICA JIMÉNEZ, SENASA, SPAIN
- 11:40 **Discussion Panel I**
MODERATION: NATE BROWN, FAA AND MARIA DE LA RICA JIMÉNEZ, SENASA
PARTICIPANTS: ALL WORKSHOP PARTICIPANTS
- 12:20 – 13:50 **Lunch break**

Workshop Agenda, afternoon

- 13:50 – 14:40 **Discussion Panel II: Promising production technologies and value chains**
- 13:50 **Introductory presentation US**, ZIA HAQ, U.S. DEPARTMENT OF ENERGY, USA
- 14:00 **Introductory presentation EU**. ALAIN QUIGNARD, IFPEN, FRANCE
- 14:10 **Brief Introductory to the EU Project ITAKA**, INMACULADA GOMEZ JIMENEZ, SENASA, SPAIN
- 14:15 **Discussion Panel II**
MODERATION: ZIA HAQ, U.S. DOE AND ALAIN QUIGNARD, IFPEN / ANDREAS SIZMANN, BAUHAUS LUFTFAHRT
PARTICIPANTS: ALL WORKSHOP PARTICIPANTS
- 14:40 – 15:30 **Discussion Panel III: Sustainability**
- 14:40 **Introductory presentation US**, NANCY YOUNG, AIRLINES FOR AMERICA (A4A), USA
- 14:50 **Introductory presentation EU**, HORST FEHRENBACH, IFEU, GERMANY
- 15:00 **Discussion Panel III**
MODERATION: NANCY YOUNG, A4A, USA AND JOHANNES MICHEL, FNR, GERMANY
PARTICIPANTS: ALL WORKSHOP PARTICIPANTS
- 15:30 – 16:00 *Coffee break*
- 16:00 – 16:30 **Discussion Panel IV: Stakeholder initiatives for alternative aviation fuels – Progress and perspectives**
- 16:00 **Discussion Panel IV**
MODERATION: STEVE CSONKA, CAAFI AND MARIA DE LA RICA JIMÉNEZ, SENASA / RAINER JANSSEN, WIP RENEWABLE ENERGIES
PARTICIPANTS: ALL WORKSHOP PARTICIPANTS
- 16:30 **Summary**

Lunch Options



Introduction to CAAFI

FAA Alternative Jet Fuel Activities

- **Testing**

- Support Cert/Qual testing
- Improve Cert/Qual process (NJFCP)
- Emissions measurements

- **Analysis**

- Environmental sustainability
- Techno-economic analysis
- Future supply

- **Coordination**

- Interagency
- Public-Private
- State & Regional
- International



FAA Alternative Jet Fuel Activities

• Testing

- Support Cert/Qual testing
- Improve Cert/Qual process (I
- Emissions measurements

- CLEEN Testing and Research Report Review
- Volpe BAA Testing
- A31 Alternative Jet Fuel Test & Evaluation
- A33 Alternative Jet Fuel Test Data Library
- SEMRS Jet Fuel Data Tracking
- A25-30, 34 National Jet Fuels Combustion Program

• Analysis

- Environmental sustain
- Techno-economic an
- Future supply

- A01 Alternative Jet Fuel Supply Chain Analysis
- A13 ACCESS 2 Micro Physical Modeling with NASA
- A24 Emissions Data Analysis for CLEEN, ACCESS, and Other Recent Tests
- A32 Worldwide Life Cycle Analysis (LCA) of Greenhouse Gas (GHG) Emissions from Petroleum Jet Fuel
- SEMRS Analysis
- Volpe Alternative Fuels Transportation Optimization Tool (AFTOT)
- Impacts of removing naphthalene from jet fuel (ASCENT - New)

• Coordination

- Interagency
- Public-Private
- State & Regional
- International

- CAAFI
- Farm to Fly 2.0
- Federal Alternative Jet Fuel Strategy
- International agreements



CAAFI – Public/Private Partnership

A reflection of the 23+B gpy US Jet “market pull”

An aviation industry coalition established to facilitate and promote the introduction of alternative aviation fuel

Goal is development of non-petroleum, drop-in, jet fuel production with:

- * *Equivalent safety & performance*
- * *Comparable cost*
- * *Environmental improvement*
- * *Security of energy supply for aviation*

*Synthetic kerosene,
primarily from
renewable sources*

An initiative that enables its diverse stakeholders to build relationships, share and collect data, identify resources, and direct research, development and deployment of alternative jet fuels

CAAFI Sponsors

From across the aviation enterprise



Airlines for America™
We Connect the World



CAAFI mechanics

- * **FAA funds the Office of the Executive Director**
- * **CAAFI itself has no financial function or mechanisms**
- * **Focals from each sponsor provide dedicated support**
- * **Other sponsor members provide work-in-kind on an ad hoc basis**
- * **CAAFI members participate in work-team efforts**
- * **We execute other work through the integrated interests of our partners through Public-Private-Partnerships**
- * **Approaching our 10 year anniversary**

How CAAFI works

Bringing interested parties together ...

Aircraft,
Engine, Subsystem
OEM's



Airlines,
Military,
Airport orgs.



Academia,
Gov't Labs

~800 Global Sponsors / Stakeholders

Supply
Chain
Partners



CAAFI®



Fed & State
Government
Offices

Fuel Producers,
Suppliers,
Handlers

... to collaboratively stand-up a new industrial segment

CAAFI Work Teams

Research & Development

*Enabling
Multiple “Drop-in”
Solutions*

Certification / Qualification

*Fostering
ASTM D7566
Approval*

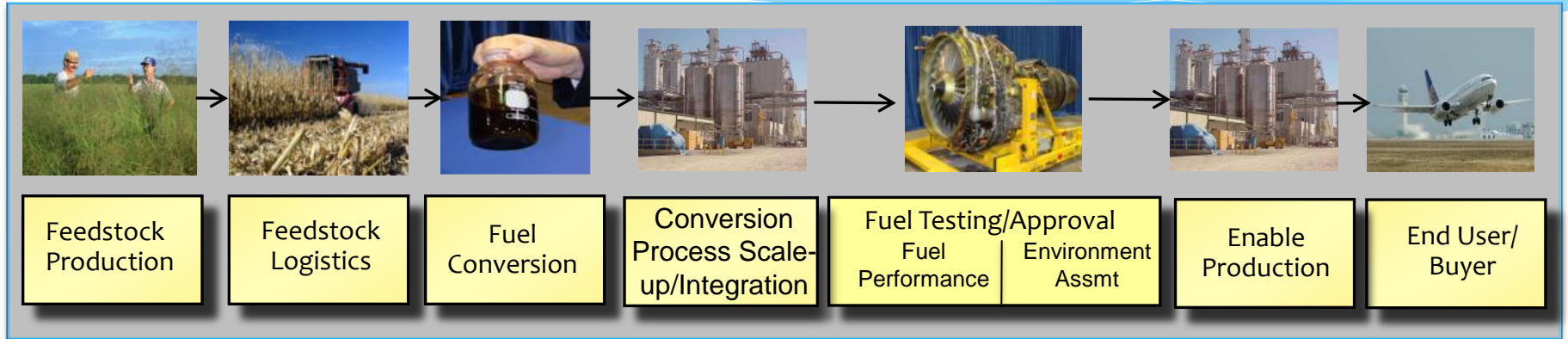
Environmental

*GHG LCA, PM2.5
Quantification,
Sustainability*

Business

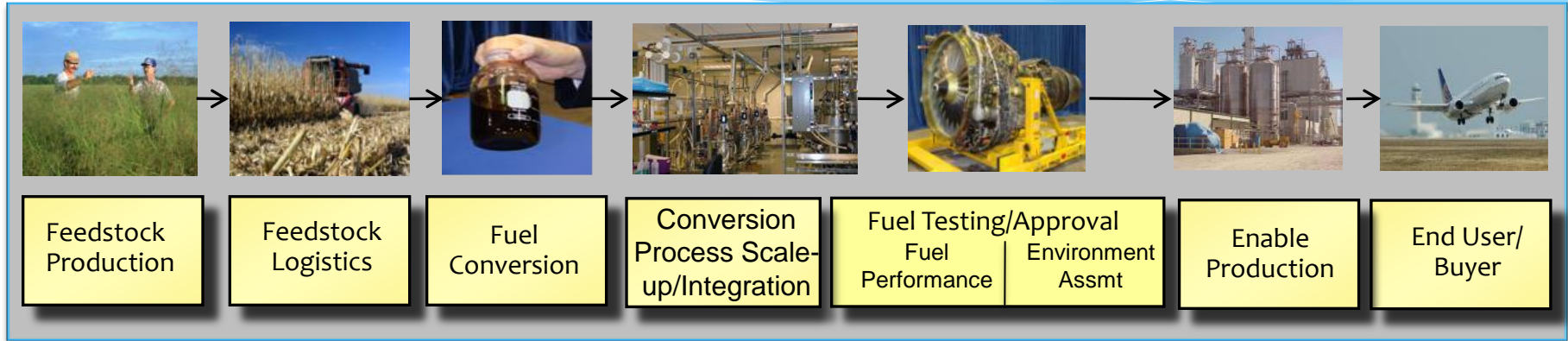
*Facilitating
Deployment,
Investment*

Defining the full supply chain ...



... via cooperative R&D-D&D efforts

Directly and through several PPPs



USDA: BCAP & CIP, Feedstock Development Center Grants, AFRI/NIFA Caps

DOE & DOD: R&D grants

USDA & DOE: R&D grants, IBR

FAA & DOD: C/Q Fuel testing

FAA, DOD, & NASA: Enviro Analysis

USDA, USN, & DOE: Defense Production Act and Biorefinery Program

DOD/DLA & Airlines: fuel purchase

DOE: FS&L, BRCs
ARPA-E: PETRO, TERRA, pheno-



FAA: Guidance for Airports

EPA: Renewable Fuel Standard



Where we're working

CAAFI facilitation – broad and deep

Feedstock Development

Pathway Development

Sustainability

Price Point

Risk Reduction

Institutional Alignment

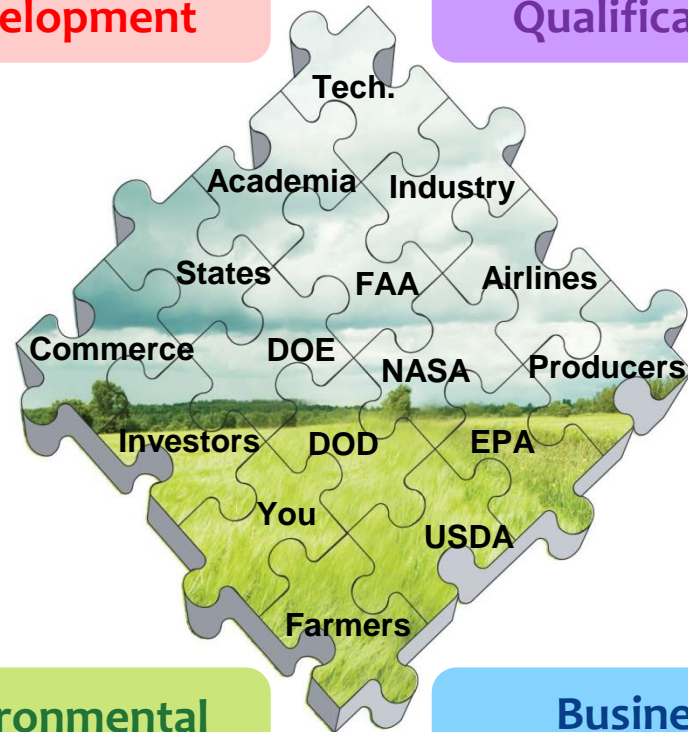
Analysis / Tools

Regional Engagement

Int'l Engagement

Research & Development

Certification & Qualification



Environmental

Business

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Introduction to CORE-JetFuel

Alternative Aviation Fuels – Status in the US

Overall industry summary:

- * Industry aligned on need !
- * Other challenges we've met:
 - * Technical viability proven & versatile solutions identified
 - * Modest amounts of SAJF coming online
 - * AltAir from Mar'16, followed by three DPA facilities in '18
- * Challenges remaining:
 - * Risk, **affordability**, financing, execution, more feedstocks and processes
- * Working a full range of Public-Private-Partnership activities to break down barriers, lower risk, facilitate supply

Airline offtake agreements

... and more in process

 	+		=	5 M gpy from 2016
 	+		=	90-180 M gpy Over 10 yrs
	+		=	Supply from 2018
	+		=	375M usg
	+		=	180M usg over 11 years
	+		=	3 M gpy
	+		=	3 M gpy

SAJF approved production pathways

Limited to paraffins thru '15 – other molecules pending

Approved

- | | |
|------------------------------------|---------------|
| * Gasification & FT (FT-SPK) | 50% max blend |
| * Hydroprocessed lipids (HEFA-SPK) | 50% max blend |
| * Biochem sugars (HFS-SIP) | 10% max blend |
| * FT-SPK/A | 50% max blend |
| * Isobutanol conversion (ATJ-SPK) | 30% max blend |



AltAir Fuels – First dedicated US production facility for HEFA-SPK fuels in Paramount, CA, 40 Mgy “Phase 1” from FOG. Currently in production. SAJF being delivered to the LAX fuel farm. F76 being delivered to Navy via 77M gal DLA purchase in current fiscal year.

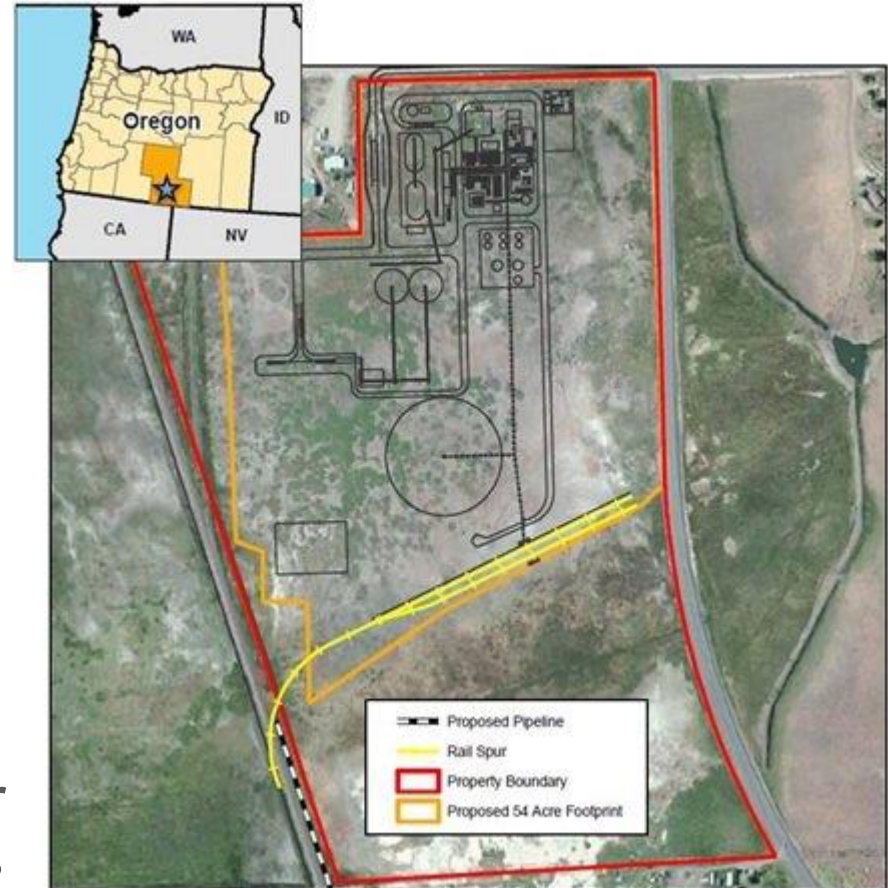
DPA Program

- * The Defense Protection Act was established in 1950 for the purpose of providing investments in anything America needs, but doesn't have at scale, for national security.
- * In 2012, the President and Secretary of the Navy determined that alternative fuels met this criteria.
- * The Navy entered into an MOU with DOE and USDA to fund the commercialization of 3 fuel production facilities with a combined nameplate production level of 104M gpy. The agencies jointly funded the program at ~\$510M over 3 years, and such funding has been appropriated by Congress.

DPA Recipient: Red Rock Biofuels

- * 140,000 dry tons of woody biomass
- * 12 million gallons per year of renewable, liquid transportation fuels
- * 3M gpy SAJF offtake agreement from each of Southwest Airlines and FedEx
- * \$70 million DPA Title III award for ~\$200 million refinery

TCG Global gasifier
Velocys FT reactors
Haldor Topsoe upgrading



DPA Recipient: Fulcrum Bioenergy

- * 147,000 tons of post-recycled waste
 - * Converted into 11 M gpy liquid fuels & power
- * Cathay Pacific and United Airline agreements for supply of >465M usg over 10 years from multiple facilities



DPA Phase 2 winner
USDA Loan Guarantee
Waste agreements
comprising ~4% of
total landfill volume

Courtesy Fulcrum-Bioenergy
<http://www.fulcrum-bioenergy.com/index.html>

9 May 2016

● Construction
● Under Development
● Feedstock Control




CAAIFI®

DPA Recipient: Emerald Biofuels

- * 88 M gpy biodiesel capacity from lipids
- * Development program to achieve >500M gpy portfolio



Non-edible oil feedstocks
Honeywell UOP Green
Diesel/Jet Technology
Port Arthur, TX

Courtesy Beaumont Enterprise, photo by Jake Daniels
<https://emeraldonellc-public.sharepoint.com/>

Other commercial activity

- * Several entities are engaged in commercial development of existing and soon-to-be qualified pathways
- * CAAFI working with several producers in feasibility studies and business development efforts (Farm-to-Fly 2.0 State Initiatives)
- * Other commercial-scale technology demos to occur in next 12 months

ASTM D7566 qualification activity

Approach	Feedstock	Notes
FT-SPK/A (annex A4)	Cellulose – syngas & alkylation	approved 4Q'15
ATJ-SPK (annex A5)	Sugars – isobutanol	approved 2Q'16
CH	Lipids	ARA: Step 3
HEFA Expansion	Lipids – renewable diesel	R.R. in devel.
SK/SAK (CCS-APR)	Sugars	Virent: Steps 4/1
HDCJ (pyrolysis)	Cellulose – biocrude	LanzaTech, UOP
Co-processing	Biocrude	Chevron, BP, Phillips66
CATJ-SKA	Sugars – alcohols	Byogy, LT, SwB
		Vertimass, Poet ?
ATJ-SPK expansion	Sugars – ethanol / xOH	GranBio, UOP, LT, SwB

In-Process

ASTM D7566 pipeline

Approach	Feedstock	Notes
1) CHyP (syngas, non-FT)	Cellulose	Proton Power
2) Microbial conversion	Sugars - isobutene	Global Bioenergies
3) HTL	Cellulose	Algenol, Genifuel, Sapphire
4) Catalytic HTL	Cellulose	Licella, Muradel, QUT
5) SBI CGC PICFTR	Lipids - biodiesel	SBI Bioenergy
6) CCL	Lipids	Tyton
7) Hydrogenotrophic Conv.	CO ₂ / Producer Gas	Kiverdi
8) Cyanobacterial Prod.	CO ₂	Joule
9) STG+ GTL	c1-c4 Gas / Syngas	Primus
10) Acid Deconstruction	Cellulose	Mercurius
11) Thermal Catalytic Conv.	Cellulose	Shell/CRI/IH ₂
12) Thermal Deoxyg.	Lipids	Forge Hydrocarbons
13) Ionic Liquid Decon.	Cellulose	JBEI, tbd
14) Metal Catalytic Conversion	Cellulose	Purdue research
15) Enzymatic Conversion	Lignin	GLBRC & JBEI

Pre-Pipeline

Why do we care about the pipeline

- * **We need SAJF affordability**
 - * Processes applicable to lower cost, available feedstocks
 - * Lower CapEx, OpEx
- * **We need SAJF availability**
 - * Available for processing regionally, world-wide, with available, applicable feedstocks
- * **We need commercialization activity / fuels soon**
 - * Leverage existing biofuel infrastructure or adjacent production
- * **Feedstock development cannot realistically progress to scale with the potential for offtake from a fuel producer**

Ex: Lipid pathway applicability

Conversion of fats, oils & greases

SAJF Pathways

- Approved
- * FT-SPK, FT-SPK/A
 - * HEFA-SPK
 - * HFS-SIP
 - * ATJ-SPK

- HW UOP: Ecofining / GreenJet
- Neste NEXBTL:
- UPM:

SAJF Intentions (first facilities)

AltAir Fuels	40 M gpy (30% jet)
Emerald Biofuels	88 M gpy
SG Preston	5 x 120 M gpy (77% jet)

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Approved

In-Process

- * Hydrotherm oils (CH)
- * Renewable Diesel
- * Refinery Co-processing
- * SBI
- * Forge, Tyton, ...

- HW UOP: Ecofining / GreenJet
- Neste NEXBTL:
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SAJF Intentions (first facilities)

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* Hydrotherm oils (CH) → ARA - unique value prop. - 100% drop-in

* Renewable Diesel → Unlock existing 1 B+ gpy RD production

* Refinery Co-processing

Front-end: Blend with crude

Mid: FCC, HC, Coker ?

Back-end: Hydroprocessing ✓

* SBI → Unlock existing biodiesel production, no H2 need

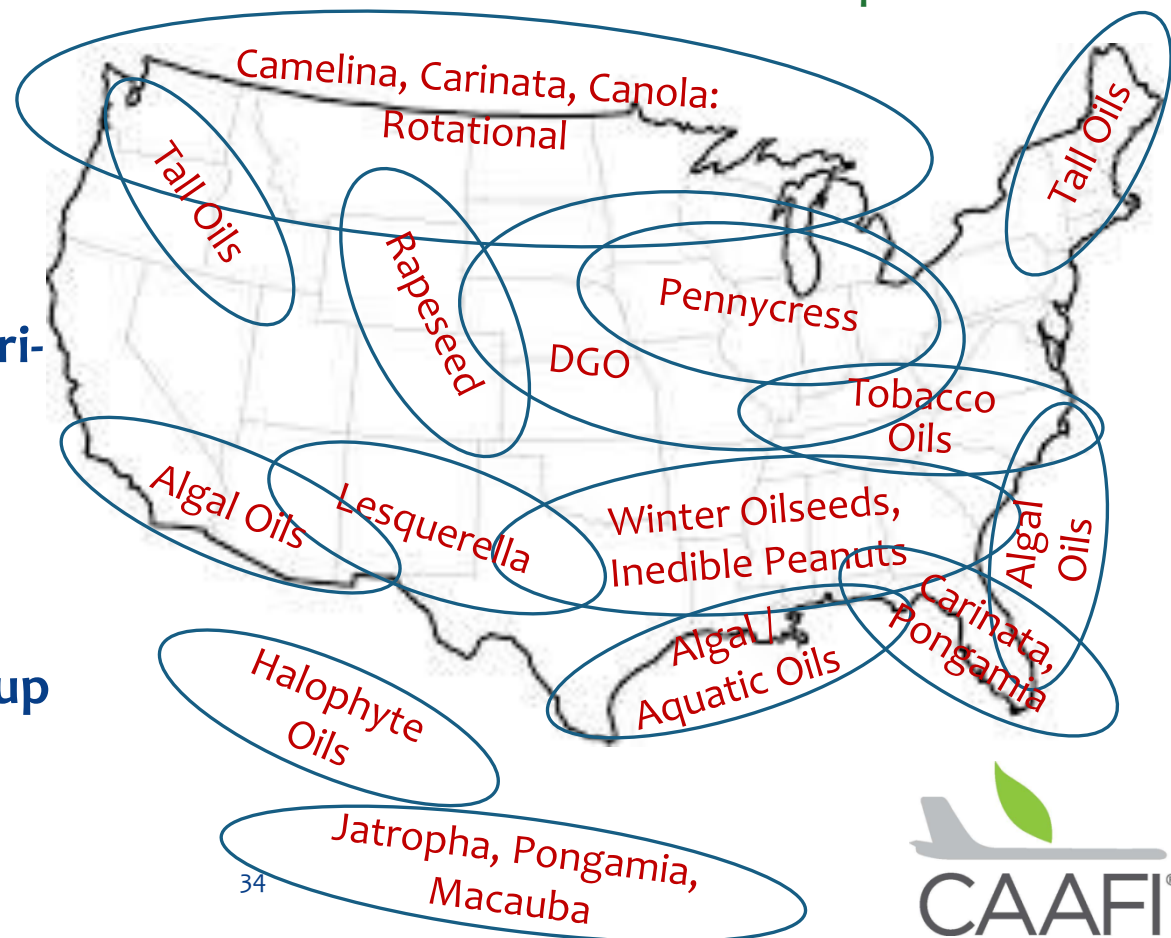
* Forge, Tyton, ... → Toward improved affordability

Sustainable lipid feedstocks

HEFA TEA: feasibility is in the feedstock economics ...

- * Multiple conversion processes
- * Lowered H₂ cost & availability
- * Multiple feedstock developers
- * Multiple producers
- * Multiple low LUC/ILUC agri-based feedstocks, **plus:**
 - * White Grease, Chicken Fat, Tallow
 - * UCO / Yellow Grease
 - * Brown Grease
- * Easier supply chain scale-up leveraging biodiesel and RD production capacity

Targeting most sustainable solutions:
Low, or Zero, impact LUC/ILUC & F-v-F solutions;
Environmental Services a plus.



Recent focus on “waste” evaluations

And similar concepts with enviro-services co-benefits

- * Overcomes challenges associated with “classical” feedstocks – primarily price
- * Avoids some challenging issues with “biofuels”
- * Solves other landfill / conversion related issues
- * Enables technical proving for later conversion to biomasses
- * Matches interests of other constituencies

Examples:

- **MSW** (alone could satisfy aviation)
- **Sanitary waste treat.**
- **Animal waste**
- **Animal processing**
- **Industrial wastes**
- **Forestry residuals**

Summary – programmatic goals & plans

- * **Aviation as a first mover and dedicated long-term offtaker**
- * **Fuel production at petroleum pricing parity (policy as needed)**
- * **FAA: Aspirational 1B gpy by 2018**
 - * 20 M gpy facility in each of 50 states (AltAir is 40 M gpy jet and diesel)
 - * Translated to F2F2 goal of standing-up feedstocks to enable 1B gpy
- * **DLA as a regular offtaker:**
 - * **Navy:** 50 percent of total Navy energy consumption afloat by 2020
 - * **AirForce:** 50 percent of total non-contingency consumption by 2025
- * **First real test is CNG2020: => as low as 282M gpy in US**
- * **Project engagement from each:**
 - * **State, Airline, OEM, key BizAv player**
- * **Significantly reduce technology & execution risk to unlock capital**

How do we get significant SAJF?

With focused effort!

- * **Abate challenges & help stand-up a new industrial sector!**
 - * **Affordable, abundant feedstocks – worldwide**
 - * Existing, new, traditional, unconventional, futuristic
 - * **Cost effective conversion technologies – enabling use of all appropriate feedstocks**
 - * **Infrastructure, partners in the existing petro-jet space**
 - * **All the adjacencies: finance, policy, insurance, R&D, BD, feasibility projects, D&D, ...**
- * **Enlist the assistance of partners and those who share common goals**

Alternative Aviation Fuels – Status in the EU

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